AMENDMENT PAGE Page iii **Division of Forensic Science** Issue No.: 1 IMPRESSION UNIT TRAINING MANUAL Issue Date: 30-March-2004

Amendments to Issue 1 of the Impression Unit Training Manual (Amendments are made by total replacement of a section)

Section No.	Amendment Designator	Effective Date	Section No.	Amendment Designator	Effective Date
Introduction	<u>U</u>	5/6/04			
Table of Contents	A	5/6/04			
Tuble of Contents	11	3/0/04			
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